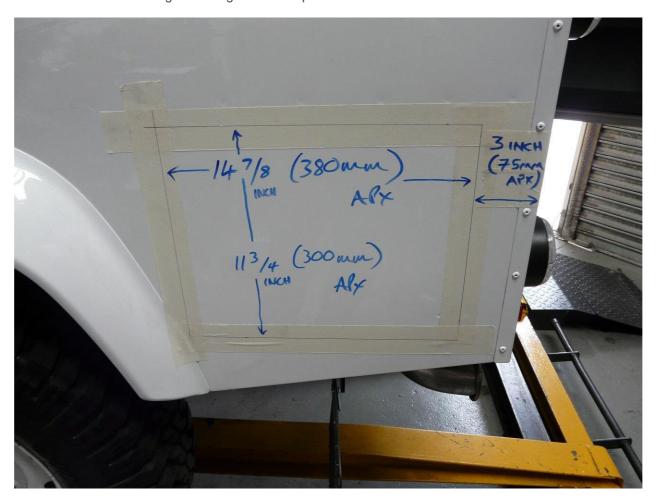




## TF886: TERRAFIRMA STAINLESS STEEL LH REAR WHEEL ARCH SIDE LOCKER DEFENDER 110 – 2007 ONWARDS FITTING INSTRUCTIONS

Due to the hand built qualities of the Defender it is not possible to tell you exactly where to cut the hole as the reference points may be different from vehicle to vehicle.

Please use the below image as to a guideline for placement of the rear locker.



The key to fitting the rear locker is masking tape, a ruler, tape measure and a pen. You can accurately measure out where you want to cut the vehicle and check the box and cut lines for a tight fit and for square.

Please note that any dimensions within the images are approximate only.

Each box to be fitted should be measured individually so these dimensions can be altered. Also please note that all vehicles differ slightly and all cut lines should be thoroughly checked and re checked before any final cuts and alterations are made to any vehicle.

Always check there is space behind the cutting surface to allow the box to fit and it doesn't foul any part of the vehicle.

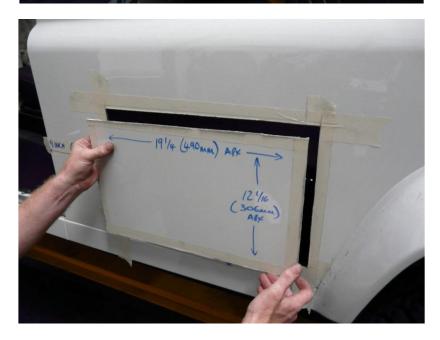
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Measure, measure again then measure again before cutting!





Once you have measured and checked, measured and checked again and you are happy an ultra-thin metal cutting disc is recommended, but take extra care at the corners and be careful of the heat generated.

Once the area has been prepared for the locker then it should be fixed in place using the fastenings provided.

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Some fitters like to use a small amount of bond between the mating surface's, should you wish to do the same please use a suitable bond compatible with all materials.



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From new, the door may be hard to close, this is partially due to the thickness of the rubber seal used to prevent water and dust ingress into the locker Itself. If closing the door securely is ever an issue, using an adjustable spanner or similar placed over the end of the internal tab that the latch catches against, very gently prise the tab upwards by no more than 1mm to enable easier closing.

When closing the door, always do so by lifting the latch before closing the door, only releasing the latch once the door is securely closed. Slamming for forcing the door closed without first lifting the latch will only bend the internal tab downwards.

Final note - Measure, measure again then measure again before cutting!

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