

**TF830: TERRAFIRMA ALUMINIUM TRANSMISSION GUARD****DISCOVERY & DISCOVERY 4 (IN CONJUNCTION TF828 ONLY)****FITTING INSTRUCTIONS**

***TF830 Can only be fitted in conjunction with TF828 for Discovery 3 or TF829 for Discovery 4.**

1. Put the car into gear or park and apply the hand brake.
2. Make sure you have already fitted TF828 steering guard; it will be easier if the rear-most mountings are left loose at the moment.
3. Lift the new transmission guard up into place. (A second pair of hands or a trolley jack is helpful).
4. The front of TF830 transmission guard tucks up on top of TF828 / TF829 steering guard and then the two are bolted together.
5. The middle of the transmission guard bolts up through the vehicles transfer box cross member. If the corresponding holes are not in the cross member these will need to be drilled and then the guard needs to be secured with 4 bolts and nuts.
6. Make sure all bolts are tightened, including the mountings for TF828 / TF829 that were loosened at the start of this procedure.



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TF830**D3 / D4**